



## Product Data Sheet

# F-Primer Tape Primer

Available in 1 gallon round paint cans (4 gal/cs)



## Product Information

Contents: Toluene CAS#108-88-3, Hexane CAS#110-54-3, Heptane CAS#142-82-5, Xylene CAS#1330-20-7

**VOC = 685 grams/liter DO NOT THIN**

F-Primer is a black tape primer designed for use with EPDM rubber roofing installations to enhance the performance and bond of EPDM and TPO seam tape. This black tape primer requires initial stirring at the start of each day and periodically throughout the day. It is a fast drying product but is influenced by both temperature and humidity. Strong initial tack allows for immediate bond of tapes to membranes. This product is not intended for use in OTC states.

### Application Instructions:

F-Primer should be stirred thoroughly prior to use and then scrubbed into the EPDM surface thoroughly using scrub pads such as Scotch-Brite pads. Change applicator pads frequently and cover an area in excess of the area to be seamed. The use of Seal Trust™ Splice Wash prior to application of this product is recommended on dirty, old membranes to remove all surface contaminations and enhance the performance and bond of EPDM seam adhesives and primers. When used with clean TPO, this primer is a cleaner and primer and the use of Toluene Splice Wash is not required. This product dries black use caution when using with white or colored membranes. Clean up with mineral spirits.

### Physical Properties:

**Color:** Black

**Density (#/GAL.):** 6.85#

**Flash Point (F):** -15F TCC

**Solvent System:** Aromatics and Aliphatics

**Storage:** May be stored outside if protected from water.

**Viscosity (cps):** #3 @ 20 rpm=750 cps or less

**% Solids:** 17 ±1.5

**Base:** Synthetic elastomers, resin(s) and filler(s)

**Clean-up Solvent:** Mineral spirits, VMP naphtha or toluene

**Packaging:** 1 gallon cans (4gal/cs)

**Hazards:** Extremely flammable. Avoid repeated skin contact or the breathing of concentrated vapors. Use in well ventilated areas away from heat, sparks, fire, flame and ignition sources. Vapors are heavier than air and may travel a considerable distance to an ignition source and flash back. Do not inhale vapors above TLV as listed on the SDS.

**Freight Classification:** UN1133, ADHESIVE, 3 PGII NMFC# 170060 CLASS 60

**NOTE: TECHNICAL INFORMATION AND DATA SHOULD BE CONSIDERED REPRESENTATIVE OR TYPICAL ONLY AND SHOULD NOT BE USED FOR SPECIFICATION PURPOSES.**

#### User's Responsibility

This Product Information cannot cover all possible situations, which the user may experience during processing. Each aspect of your operations should be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this bulletin should be provided to your employees or customers. It is your responsibility to use this information to develop appropriate work practice guidelines and employee instructional programs for your operation

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