Neoprene Bonding Adhesive
Available in 1 gallon cans or 5 gallon pails

Application Instructions:
Recommended application instructions for use in EPDM projects are printed on the container label. Care must be taken to ensure adequate adhesive coverage when using some substrates with irregular surface patterns. Stir well before use. May be warmed to room temperature before use to promote easier application. Apply a thin coat to both intended surfaces and let adhesive “dry” until it is tacky to the touch. Mate both surfaces and apply mild pressure. Once the intended surfaces are mated, it will not be possible to reposition them without breaking the bond. Membrane should be rolled when completed. CAUTION. Keep bonding adhesive out of the seam areas at all times!

Physical Properties:
- **Color:** Neutral to Translucent yellow
- **Density (#/GAL.):** 7.34#
- **Flash Point (F):** -25F TCC
- **Solvent System:** Aromatic and ketone
- **Storage:** May be stored outside if protected from water.

- **Viscosity (cps):** #3 @ 20 rpm= 2000 cps ± 400 cps
- **% Solids:** 22% ± 2%
- **Base:** Neoprene rubber and resin(s)
- **Clean-up Solvent:** toluene
- **Packaging:** 1 gallon (4 gal/cs) or 5 gallon pail

Hazards: Extremely flammable. Avoid repeated skin contact or the breathing of concentrated vapors. Use in well ventilated areas away from heat, sparks, fire, flame and ignition sources. Vapors are heavier than air and may travel a considerable distance to an ignition source and flash back. Do not inhale vapors above TLV as listed on the SDS.

Freight Classification: UN1133, ADHESIVE, 3 PGII NMFC# 170060 CLASS 60

NOTE: TECHNICAL INFORMATION AND DATA SHOULD BE CONSIDERED REPRESENTATIVE OR TYPICAL ONLY AND SHOULD NOT BE USED FOR SPECIFICATION PURPOSES.

VOC = 680 grams/liter  DO NOT THIN